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HYDRO-ELECTRIC INQUIRY COMMISSION

ENGINEERING DATA


THE QUEENSTON-CHIPPAWA POWER DEVELOPMENT

CHAPTER "H"—CONSTRUCTION PLANT

TRANSPORTATION

WALTER J. FRANCIS & COMPANY

CONSULTING ENGINEERS



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Chapter H.

CONSTRUCTION PLANT

(Transportation)

Walter J. Francis.

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Chapter H.

CONSTRUCTION PLANT

Walter J. Francis.

COPY

The first part of Chapter H, describing the construction plant of the Hydro-Electric Power Commission as used on the Queenston-Chippawa Power Development, was devoted to the subject of the plant for concrete and reinforced concrete construction. This part, the second of Chapter H, deals with the broad subject of transportation, transportation equipment and disposal areas. There are two other parts, called part 3 and part 4, the former of which, part 3, deals with earth and rock excavation in the Canal, while part 4 deals with a similar subject in relation to the Intake, the Welland River, the Forebay, the Power House and the Tail-race.

TRANSPORTATION.Transportation Generally.

The transportation of men and material within the district of the Queenston-Chippawa Power Development, which includes an area, say, fourteen miles in length by three miles in width, was accomplished by three principal systems; namely: by automobiles, by water, and by a railway system. Speaking generally

the automobile system was used by the engineers in conducting the work and for the purpose of distributing stores and merchandise over the works, conveying repair gangs to and from shops to the various major machines where they were needed, delivering goods from the works to the railway stations and vice versa, fire service, ambulance service, and similar instances.

The water transportation was confined to the works on the Niagara River, the Intake and the Welland River, and is dealt with in part 4 of this Chapter.

The construction railway system was used for handling all material excavated in the dry and for the delivery of carload lots or train lots of construction material, construction plant and permanent machinery.

No horse-drawn vehicles were used in connection with the work, with the exception of a few waggons in the earlier stages. The greatest number of horses the Hydro-Electric Power Commission had on the work was fifteen teams. A few horses were kept for the occasional supply of water for boilers, and for odd jobs in the yards where they were more economical and more convenient than other means of traction. A limited number of teams were hired in the early construction periods for such work as clearing the right-of-way.

AUTOMOBILES.

Number and Class of Cars.

The automobiles used for transportation consisted of cars of two principal types, the first being a small runabout car carrying the driver and one

passenger and the other class was of the lorry type. The first class of car was used by the engineering staff and by the construction superintendents. The lorries were principally equipped for carrying heavy materials, some of them having a capacity of 9 tons, and a small number were arranged with side seats for carrying numbers of workmen after the manner of an omnibus. In addition there were some special cars such as ambulances and a hose waggon for the fire brigade. There were also six tractors.

The fleet commenced with a small number of cars for the engineers, and was increased as the demand arose. The maximum number of cars in use was during the period of 1921.

The small runabout car being unsuited to the purpose of Mr. Acres, he supplied his own seven-passenger touring car which he used throughout the period, being allowed nominal mileage therefor, and being charged with all gasoline and repairs while used on the work.

The number of trucks or lorries in service during the construction years is as follows:

| <u>Year</u> | <u>Number</u> | <u>Year</u> | <u>Number</u> |
|-------------|---------------|-------------|---------------|
| 1917 | 13 | 1920 | 42 |
| 1918 | 19 | 1921 | 55 |
| 1919 | 34 | | |

The disposition of the trucks at this date is as follows:

| | | |
|------------------------------------|----|----|
| In service | 23 | |
| Being repaired | 6 | |
| In salvage | 7 | |
| Sold | 16 | |
| Transferred to Toronto Garage | 3 | 55 |

The following table gives the principal data with reference to the cars in the fleet.

THE ALLEN BUILDING

| DATE | DESCRIPTION | AMOUNT | BALANCE |
|------|-------------|--------|---------|
| 1911 | TO BALANCE | 100.00 | 100.00 |
| 1911 | BY CHECK | 50.00 | 50.00 |
| 1911 | TO CHECK | 25.00 | 75.00 |
| 1911 | BY CHECK | 10.00 | 65.00 |
| 1911 | TO CHECK | 15.00 | 80.00 |
| 1911 | BY CHECK | 30.00 | 50.00 |
| 1911 | TO CHECK | 20.00 | 70.00 |
| 1911 | BY CHECK | 10.00 | 60.00 |
| 1911 | TO CHECK | 15.00 | 75.00 |
| 1911 | BY CHECK | 25.00 | 50.00 |
| 1911 | TO CHECK | 10.00 | 60.00 |
| 1911 | BY CHECK | 15.00 | 75.00 |
| 1911 | TO CHECK | 20.00 | 55.00 |
| 1911 | BY CHECK | 10.00 | 45.00 |
| 1911 | TO CHECK | 15.00 | 60.00 |
| 1911 | BY CHECK | 25.00 | 35.00 |
| 1911 | TO CHECK | 10.00 | 45.00 |
| 1911 | BY CHECK | 15.00 | 60.00 |
| 1911 | TO CHECK | 20.00 | 40.00 |
| 1911 | BY CHECK | 10.00 | 30.00 |
| 1911 | TO CHECK | 15.00 | 45.00 |
| 1911 | BY CHECK | 25.00 | 20.00 |
| 1911 | TO CHECK | 10.00 | 30.00 |
| 1911 | BY CHECK | 15.00 | 45.00 |
| 1911 | TO CHECK | 20.00 | 25.00 |
| 1911 | BY CHECK | 10.00 | 15.00 |
| 1911 | TO CHECK | 15.00 | 30.00 |
| 1911 | BY CHECK | 25.00 | 5.00 |
| 1911 | TO CHECK | 10.00 | 15.00 |
| 1911 | BY CHECK | 15.00 | 30.00 |
| 1911 | TO CHECK | 20.00 | 10.00 |
| 1911 | BY CHECK | 10.00 | 0.00 |

COPY

Motor Trucks

| No. | Make | Capacity | Order No. | Date of Purchase | Service |
|-----|---------|----------|-----------|------------------|--|
| 1 | White | 4-ton | 837 | Sept. 1917 | Hauling rock, etc. |
| 2 | White | 4-ton | 837 | Sept. 1917 | Used with Trailer No.236 for hauling poles and lumber |
| 15 | Packard | 1-ton | 1783 | April, 1917 | General cartage |
| 16 | Packard | 1-ton | 1783 | April, 1917 | General cartage |
| 17 | Packard | 1-ton | 1783 | April, 1917 | General cartage |
| 18 | Packard | 1-ton | 1783 | April, 1917 | General cartage |
| 28 | Packard | 1-ton | 2042 | July, 1917 | General cartage |
| 29 | Packard | 1-ton | 2042 | July, 1917 | General cartage |
| 30 | Packard | 1-ton | 1783 | July, 1917 | General cartage |
| 31 | Packard | 1-ton | 2042 | July, 1917 | General cartage |
| 35 | Packard | 2-ton | 1783 | July, 1917 | General cartage |
| 36 | Packard | 2-ton | 1783 | July, 1917 | General cartage |
| 42 | Reo | 3/4-ton | 2105 | July, 1917 | Garage service truck |
| 45 | Packard | 1-ton | 3175 | April, 1918 | Passenger service |
| 46 | Packard | 2-ton | 3175 | April, 1918 | General cartage |
| 48 | Packard | 3-ton | 3232 | April, 1918 | Loose material |
| 49 | Packard | 3-ton | 3232 | April, 1918 | Loose material |
| 203 | Reo | 3/4-ton | 3230 | April, 1918 | Electrical operating |
| 235 | Packard | 4-ton | 3999 | Oct. 1918 | Loose material |
| 238 | Reo | 3/4-ton | 4853 | July, 1919 | General cartage |
| 241 | Reo | 3/4-ton | 4940 | Sept. 1919 | General cartage |
| 242 | Reo | 3/4-ton | 4940 | Dec. 1919 | General cartage |
| 245 | Reo | 3/4-ton | 5214 | Dec. 1919 | Shovel service |
| 247 | Reo | 3/4-ton | 5214 | Dec. 1919 | Stores Department |
| 248 | Reo | 3/4-ton | 5214 | Dec. 1919 | Lundy's Lane Detour Pass. |
| 249 | Reo | 3/4-ton | 5214 | Dec. 1919 | General cartage |
| 251 | Reo | 3/4-ton | 5214 | Dec. 1919 | General cartage |
| 252 | Reo | 3/4-ton | 5214 | Dec. 1919 | General cartage |
| 253 | Reo | 3/4-ton | 5214 | Dec. 1919 | General cartage |
| 254 | Reo | 3/4-ton | 5214 | Dec. 1919 | General cartage |
| 255 | Packard | 2-ton | 5275 | Dec. 1919 | General cartage |
| 256 | Packard | 1-ton | 5275 | Feb. 1920 | Power House construction |
| 257 | Packard | 1-ton | 5275 | Jan. 1920 | General cartage |
| 263 | Reo | 1-ton | 937 | Oct. 1920 | Engineers Division 3 |
| 264 | Reo | 1-ton | 937 | Oct. 1920 | Lundy's Lane Detour Pass. |
| 265 | Reo | 1-ton | 937 | Oct. 1920 | General cartage |
| 266 | Reo | 1-ton | 937 | Oct. 1920 | Engineers Division 2 |
| 267 | Reo | 1-ton | 937 | Oct. 1920 | General cartage |
| 269 | Reo | 1-ton | 1289 | Nov. 1920 | General cartage |

for General Service

| Time in Service* | | Remarks |
|------------------|-------------|-------------------------------------|
| From | To | |
| Sept. 1917 | March, 1923 | Still in service. |
| Sept. 1917 | March, 1923 | Still in service. |
| April, 1917 | Nov. 1921 | Sold. |
| April, 1917 | Dec. 1921 | Transferred to Toronto Garage. |
| April, 1917 | Nov. 1921 | Sold. |
| April, 1917 | Dec. 1921 | Transferred to Toronto Garage. |
| July, 1917 | Dec. 1921 | Wrecked (to be rebuilt). |
| July, 1917 | Nov. 1921 | Sold. |
| July, 1917 | Nov. 1921 | Sold. |
| July, 1917 | Nov. 1921 | Sold. |
| July, 1917 | Nov. 1921 | Sold. |
| July, 1917 | Nov. 1921 | Sold. |
| July, 1917 | Feb. 1922 | Wrecked (to be rebuilt). |
| April, 1918 | March, 1923 | Still in service. |
| April, 1918 | Nov. 1921 | Sold. |
| April, 1918 | March, 1923 | Still in service - (dump truck). |
| April, 1918 | Oct. 1921 | Wrecked (to be rebuilt). |
| April, 1918 | Jan. 1922 | Sold. |
| Oct. 1918 | April, 1922 | Sold - (dump truck). |
| July, 1919 | Dec. 1921 | Sold. |
| Sept. 1919 | Nov. 1921 | Transferred to Toronto Garage. |
| Dec. 1919 | Nov. 1921 | Salvage Department. |
| Dec. 1919 | Dec. 1921 | Sold. |
| Dec. 1919 | Feb. 1922 | Sold. |
| Dec. 1919 | Jan. 1923 | Still in service. At Garage. |
| Dec. 1919 | Nov. 1921 | Salvage Department. |
| Dec. 1919 | March, 1923 | Still in service. |
| Dec. 1919 | March, 1923 | Still in service - (spare). |
| Dec. 1919 | June, 1922 | Salvage Department. |
| Dec. 1919 | March, 1923 | Still in service. |
| Dec. 1919 | Nov. 1922 | Salvage Department. |
| Feb. 1920 | March, 1923 | Still in service. |
| Jan. 1920 | March, 1923 | Still in service. |
| Oct. 1920 | March, 1923 | Still in service. |
| Oct. 1920 | Feb. 1923 | Undergoing overhauling. |
| Oct. 1920 | Jan. 1922 | Being rebuilt. |
| Oct. 1920 | March, 1923 | Still in service. |
| Oct. 1920 | March, 1923 | Still in service - (nights). |
| Nov. 1920 | Dec. 1922 | Being rebuilt. (Insurance Account). |

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Motor Trucks for

| No. | Make | Capacity | Order No. | Date of Purchase | Service |
|-----|------------|----------|-----------|------------------|--------------------------------------|
| 270 | Reo | 1-ton | 1289 | Feb. 1921 | General cartage |
| 271 | Reo | 1-ton | 1289 | Feb. 1921 | General cartage |
| 272 | Reo | 1-ton | 1289 | Feb. 1921 | General cartage |
| 273 | Reo | 1-ton | 1289 | Feb. 1921 | Pump and pipe line maintenance |
| 274 | Reo | 1-ton | 1289 | Feb. 1921 | Power House operators |
| 275 | Oldsmobile | 1-ton | 1228 | Jan. 1921 | General cartage |
| 276 | Oldsmobile | 1-ton | 1228 | Jan. 1921 | General cartage |
| 278 | Packard | 1-ton | 1641 | April, 1921 | Express and freight |
| 279 | Ruggles | 2-ton | 1640 | May, 1921 | General cartage |
| 280 | Ruggles | 2-ton | 1640 | May, 1921 | General cartage |
| 281 | Ruggles | 2-ton | 1640 | May, 1921 | General cartage |
| 282 | Ruggles | 2-ton | 1640 | May, 1921 | General cartage |

COPY

Miscellaneous

| No. | Make | Capacity | Order No. | Date of Purchase | Service |
|-----|-----------------|----------------------------|-----------|------------------|---------------------------------|
| 237 | Packard | 5-Passenger | 4484 | Feb. 1919 | Ambulance service |
| 244 | Reo | 3/4-ton | 4940 | Dec. 1919 | Hospital service |
| 250 | Reo | 3/4-ton | 5214 | Dec. 1919 | Fire truck |
| 277 | Packard | 5-Passenger | 1641 | May, 1921 | Ambulance service |
| 3 | Fordson Tractor | | | | Railway Construction Dept. |
| 4 | Fordson Tractor | | | | Railway Construction Dept. |
| 5 | Fordson Tractor | | | | Railway Construction Dept. |
| 6 | Fordson Tractor | | | | Railway Construction Dept. |
| | Holt | 10-ton Caterpillar Tractor | 134 | March, 1917 | |
| | Holt | 10-ton Caterpillar Tractor | 134 | March, 1917 | |
| 236 | Troy Trailer | | 4160 | Dec. 1918 | |

* Figured from actual date of purchase whether or not the truck or car was delivered new to the Niagara work. A considerable number of these trucks were not so delivered. For instance six Packard Trucks, including all the Packard Dump Trucks, were used on the Ontario Power Company extension work before being assigned to the Queenston-Chippewa Power Development work.

General Service (continued)

| Time in Service* | | Remarks |
|------------------|---------------|---------------------|
| From | To | |
| .. Feb. 1921 | - March, 1923 | Still in service. |
| .. Feb. 1921 | - March, 1923 | Still in service. |
| .. Feb. 1921 | - March, 1923 | Still in service. |
| .. Feb. 1921 | - March, 1923 | Still in service. |
| .. Feb. 1921 | - March, 1923 | Still in service. |
| .. Jan. 1921 | - Nov. 1921 | Salvage Department. |
| .. Jan. 1921 | - Dec. 1921 | Salvage Department. |
| .. April, 1921 | - March, 1923 | Still in service. |
| .. May, 1921 | - March, 1923 | Still in service. |
| .. May, 1921 | - Dec. 1921 | Sold. |
| .. May, 1921 | - Dec. 1921 | Sold. |
| .. May, 1921 | - Dec. 1921 | Sold. |

Automotive Equipment

COPY

| Time in Service* | | Remarks |
|------------------|---------------|---------------------|
| From | To | |
| .. Feb. 1919 | - March, 1923 | Still in service. |
| .. Dec. 1919 | - Dec. 1921 | Salvage Department. |
| .. Dec. 1919 | - March, 1923 | Fire protection. |
| .. May, 1921 | - March, 1923 | Still in service. |
| .. May, 1918 | - June, 1922 | Salvage Department. |
| .. May, 1918 | - June, 1922 | Salvage Department. |
| .. May, 1918 | - June, 1922 | Salvage Department. |
| .. May, 1918 | - June, 1922 | Salvage Department. |
| | | Salvage Department. |
| | | Salvage Department. |
| .. Dec. 1918 | - March, 1923 | Still in service. |

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Passenger

| No. | Make | Description | Order No. | Date of Purchase | Assigned to - 1921 |
|-----|-----------------------|-------------|-----------|------------------|--|
| 107 | McLaughlin | Roadster | 3231 | May, 1918 | Master Mechanic |
| 142 | McLaughlin | Roadster | 4851 | July, 1919 | Works Engineer |
| 143 | McLaughlin | Roadster | 4851 | July, 1919 | Assistant Medical Officer |
| 148 | Overland | Roadster | | 1920 | Resident Electrical Engineer |
| 151 | McLaughlin | Roadster | 5155 | Nov. 1919 | Superintendent of Canal Division |
| 152 | McLaughlin | Roadster | 5155 | Nov. 1919 | Plant Engineer |
| 156 | Chevrolet | Roadster | 5363 | Feb. 1920 | Superintendent of Salvage |
| 157 | Chevrolet | Roadster | 5363 | Feb. 1920 | Superintendent of Division 1 |
| 159 | Chevrolet | Roadster | 5363 | Feb. 1920 | Assistant Medical Officer |
| 162 | McLaughlin | Touring | 187 | May, 1920 | Chief Medical Officer |
| 163 | McLaughlin | Touring | 347 | June, 1920 | Visitors and General Service |
| 166 | Chevrolet | Roadster | 348 | July, 1920 | Spare |
| 167 | McLaughlin | Roadster | 347 | June, 1920 | Superintendent of Stores |
| 168 | McLaughlin | Roadster | 347 | June, 1920 | Superintendent of Automotive Equipment |
| 169 | McLaughlin | Roadster | 347 | June, 1920 | Superintendent of Railway Construction and Maintenance |
| 170 | McLaughlin | Roadster | 347 | June, 1920 | Chief Hydraulic Engineer, and Spare |
| 171 | McLaughlin | Roadster | 347 | June, 1920 | General Superintendent of Construction |
| 172 | Chevrolet | Roadster | 348 | July, 1920 | Resident Engineer, Division 4 |
| 173 | Chevrolet | Roadster | 348 | July, 1920 | Resident Engineer, Division 1 |
| 174 | Chevrolet | Roadster | 348 | Aug. 1920 | Master Electrician |
| 175 | Chevrolet | Roadster | 600 | Aug. 1920 | Superintendent of Sanitation |
| 176 | Chevrolet | Roadster | 1130 | Aug. 1920 | Superintendent of Operation |
| 177 | Chevrolet | Roadster | 1130 | June, 1921 | Assistant Hydraulic Engineer |
| 178 | Chevrolet | Roadster | 1132 | June, 1921 | Chief Field Engineer |
| 179 | Chevrolet | Roadster | 1132 | June, 1921 | General Line Foreman |
| | Excelsior Motor Cycle | | | May, 1918 | Timekeeping Department |

Note:

The above list constitutes the maximum number of passenger cars in use at any time on the Queenston-Chippawa Power Development; twenty-three cars in continuous service, sixteen under the jurisdiction of Works Engineer, seven directly under the control of Toronto Office, and two spares.

Motor Cars

| Where Used 1921 | Assigned to - 1923 | Where Used 1923 |
|----------------------|--|--------------------|
| ... Whole works | Resident Engineer, Division 2. | Canal |
| ... Whole works | Assistant Field Engineer | Whole works |
| ... Hospital | Superintendent Automotive Equipment | Whole works |
| ... Power House | Sold | |
| ... Canal | Sold | |
| ... Whole works | Plant Engineer | Whole works |
| ... Salvage Dept. | Superintendent of Operation | Power House |
| ... Intake and River | Resident Electrical Engineer | Power House |
| ... Hospital | Resident Engineer, Division 1. | Intake |
| ... Hospital | Chief Medical Officer | Whole works |
| ... Whole works | Visitors and General Service | Whole works |
| ... Whole works | Assistant Hydraulic Engineer | Whole works |
| ... Whole works | Being rebuilt | |
| ... Whole works | Spare | |
| ... Whole works | General Supt. of Canal Construction | Canal |
| ... Whole works | Master Mechanic | Whole works |
| ... Whole works | Being rebuilt | |
| ... Power House | Being rebuilt | |
| ... Canal | Supt. of Power House Construction | Power House |
| ... Whole works | Master Electrician | Whole works |
| ... Whole works | Being rebuilt | |
| ... Power House | Chief Field Engineer | Whole works |
| ... Whole works | Assistant Superintendent of Construction | Canal |
| ... Whole works | First Aid Officer | Whole works |
| ... Canal | Resident Engineer, Division 4. | Power House |
| ... | Salvage Department | |

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Roadways.

The automobiles were used chiefly on the public highways in the vicinity and to some extent along the construction trails in the vicinity of the work.

Garage.

The headquarters of the fleet were on Stanley Street in the heart of the operating district. The cars were under the control of the superintendent of Divisions 2 and 3, Mr. Fred W. Scriven, who directed the service through the garage superintendent. The garage costs were recorded by clerks in special charge of the work, who reported to the cost clerk, Mr. Arthur G. Bradley. At the headquarters supplies of gasoline and oil were kept and supplied for the cars under definite governing rules. Repairs to the cars were also done at the garage and a regular record thereof was duly kept.

WATER TRANSPORTATION.General.

For the work on the Niagara River, the Intake, and the Welland River, launches and scows were used for transportation. The details of this transportation will be taken up in that part of Chapter H referring to the earth and rock excavation of the Intake and the Welland River.

Since the filling of the Canal in December of 1921, the launch "Malinche"

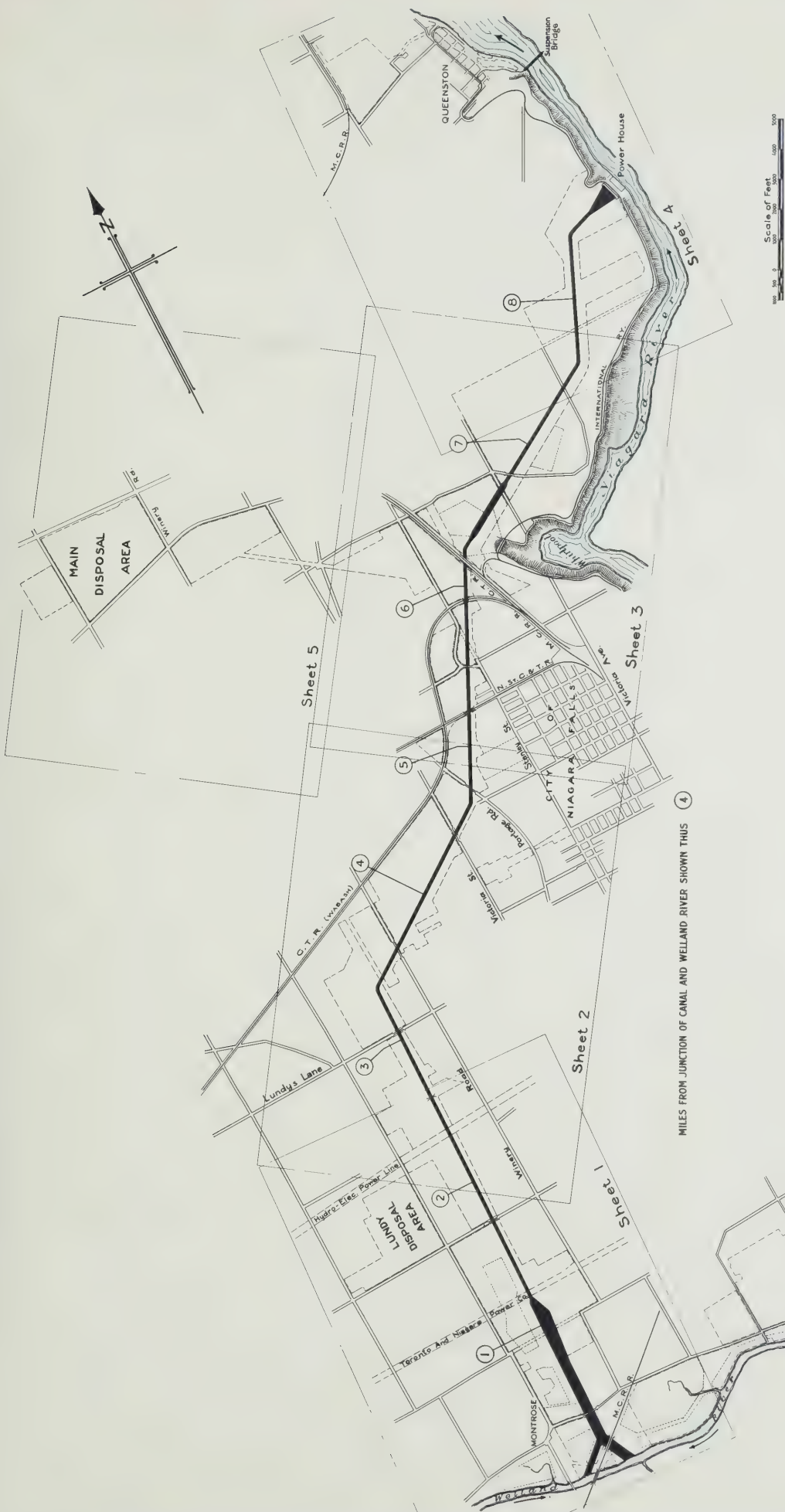
has been used for inspection in traversing the whole length of the Canal.

CONSTRUCTION RAILWAY.

General.

The construction railway system was the most important of the transportation elements. It comprised in all over seventy miles of standard gauge track and switches and was operated by electric locomotives as well as by steam power, the former being capable of a speed of 15 miles per hour with a loaded dirt train of eight cars. **COPY** The eight pages now following, being pages H-47 to H-54 hereof, show the complete system, the first six pages being plans, and the last two profiles. In addition to transporting about sixteen million cubic yards of earth and rock excavation, all the raw materials for concrete work and all the major items for the construction plant, as well as for the permanent work, passed over the system.

The traffic on the main line tracks was very heavy, the maximum density of traffic obtaining in the vicinity of the disposal "Y" just prior to the opening of the Lundys Lane disposal area. At that time the interlock tower at the "Y" reported as many as one thousand train movements in twenty-four hours, being an average of one train every ninety seconds. Later, the movements frequently exceeded five hundred per day. As an example, the train sheet for February 24th-25th, 1921, typical of the train work of the period shows the following movements:



HYDRO-ELECTRIC INQUIRY COMMISSION
W.D. GREGORY-CHAIRMAN
QUEENSTON-CHIPPAWA POWER DEVELOPMENT
CONSTRUCTION RAILWAYS
KEY PLAN FOR 5 SHEETS FOLLOWING
Toronto, Nov. 3rd, 1922 Made by *W.D.G.* Checked by *L.H.*
WALTER J. FRANCIS, C.E.,
CONSULTING ENGINEER

MILES FROM JUNCTION OF CANAL AND WELLAND RIVER SHOWN THUS (4)



HYDRO-ELECTRIC INQUIRY COMMISSION
WALTER J. FRASER C.E.
TORONTO, CANADA
ALUM. 3-5-1922
CONSULTING ENGINEER



NOTE:- CONSTRUCTION TRACKS REFERRED TO IN TEXT INDICATED THUS:- 3
ELECTRICALLY OPERATED CONSTRUCTION TRACKS SHOWN THUS:-
OTHER RAILWAYS SHOWN THUS:-
MILES FROM JUNCTION OF CANAL & WELLAND RIVER SHOWN THUS:- ①
CONSTRUCTION TRESTLES SHOWN THUS:-





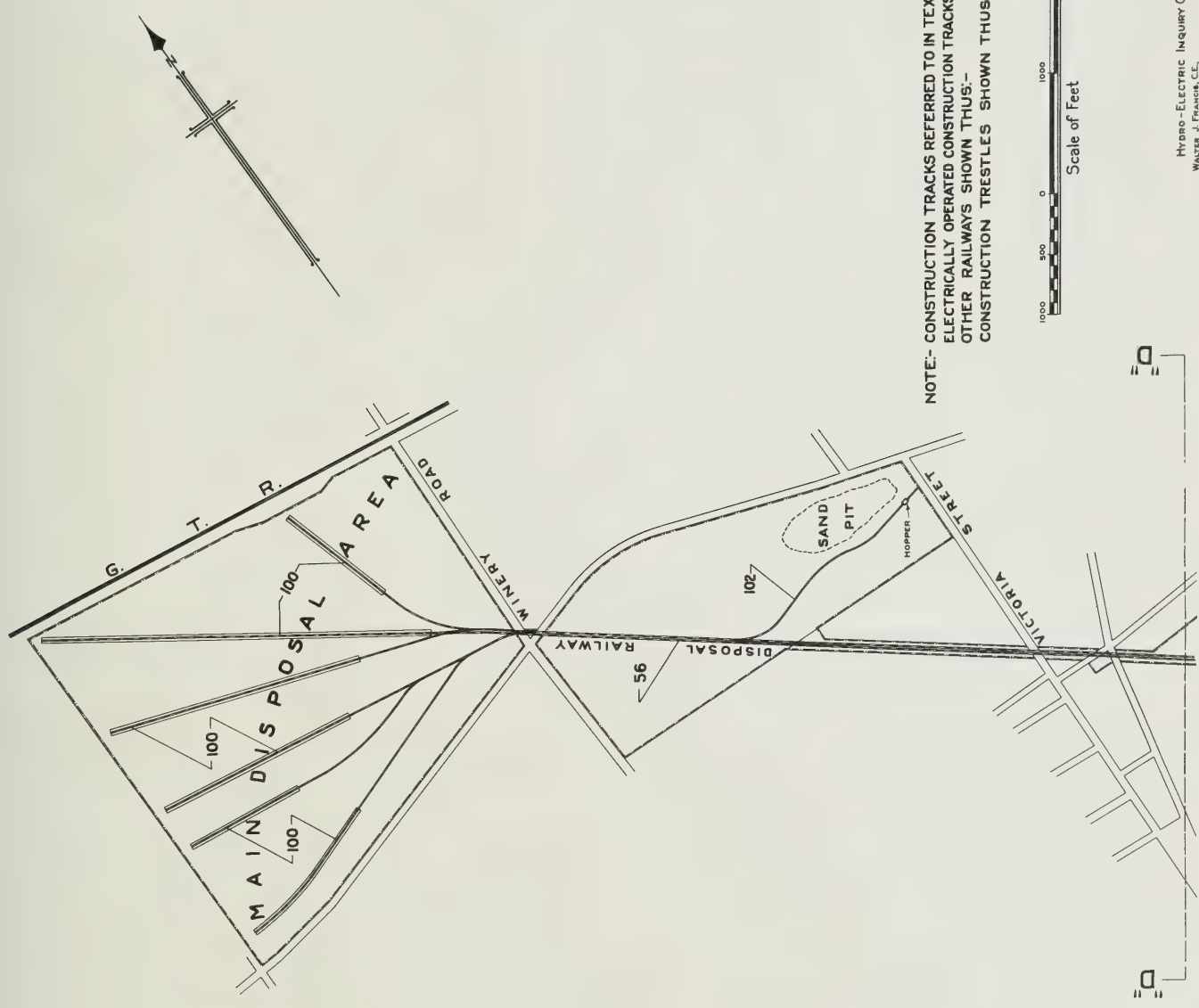
NOTE:- CONSTRUCTION TRACKS REFERRED TO IN TEXT INDICATED THUS:-
ELECTRICALLY OPERATED CONSTRUCTION TRACKS SHOWN THUS:-
OTHER RAILWAYS SHOWN THUS:-
MILES FROM JUNCTION OF CANAL & WELLAND RIVER SHOWN THUS:-



NOTE:- CONSTRUCTION TRACKS REFERRED TO IN TEXT INDICATED THUS:-
ELECTRICALLY OPERATED CONSTRUCTION TRACKS SHOWN THUS:-
OTHER RAILWAYS SHOWN THUS:-
MILES FROM JUNCTION OF CANAL & WELLAND RIVER SHOWN THUS:- ⑦

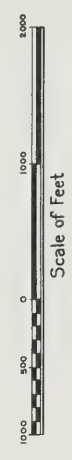


Scale of Feet



NOTE:- CONSTRUCTION TRACKS REFERRED TO IN TEXT INDICATED THUS:-
ELECTRICALLY OPERATED CONSTRUCTION TRACKS SHOWN THUS:-
OTHER RAILWAYS SHOWN THUS:-
CONSTRUCTION TRESTLES SHOWN THUS:-

100-



HYDRO-ELECTRIC INQUIRY COMMISSION
W. D. GREGORY-CHAIRMAN

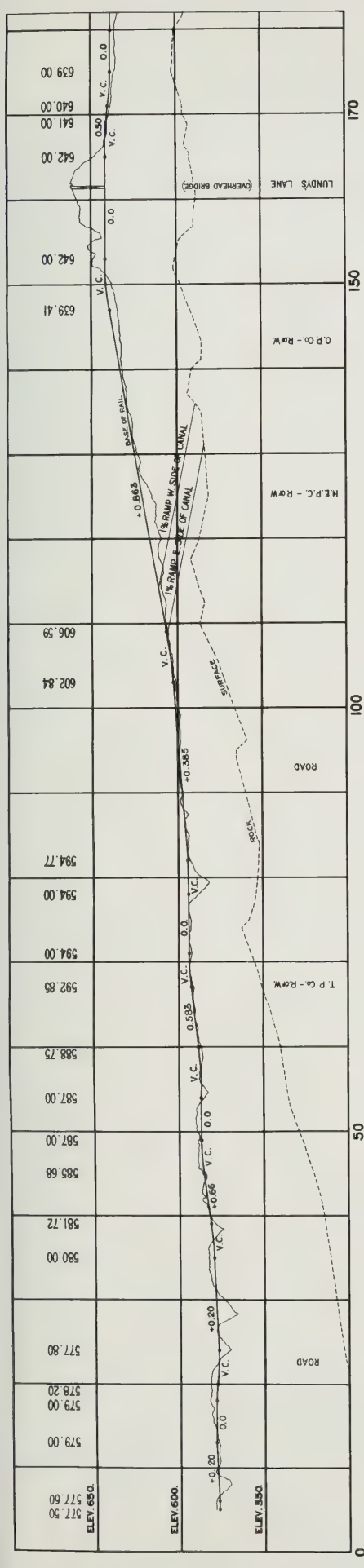
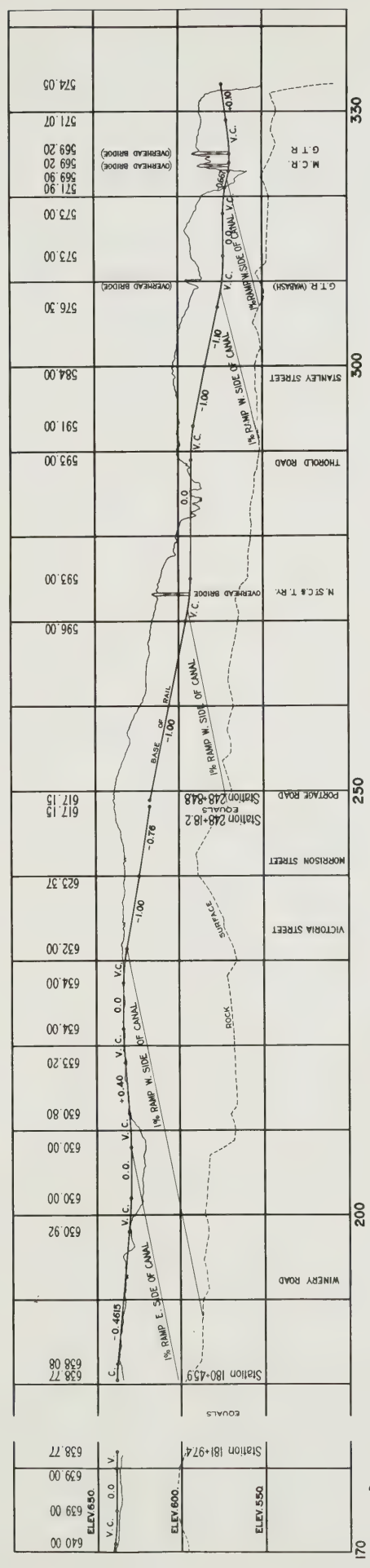
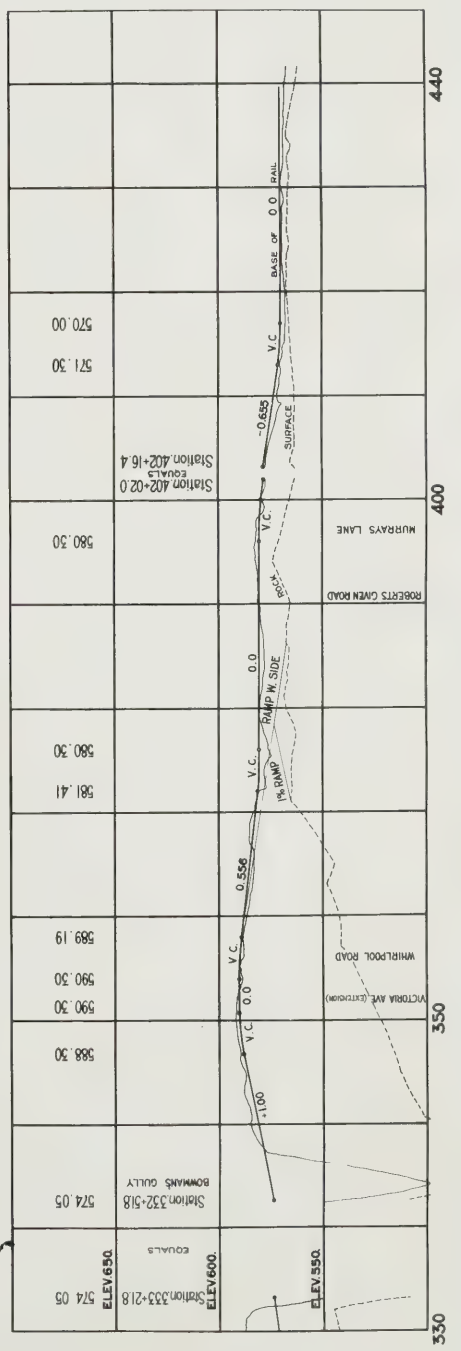
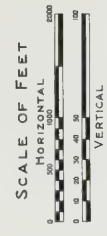
QUEENSTON-CHIPPAWA POWER DEVELOPMENT

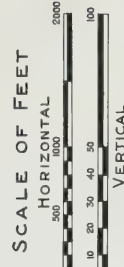
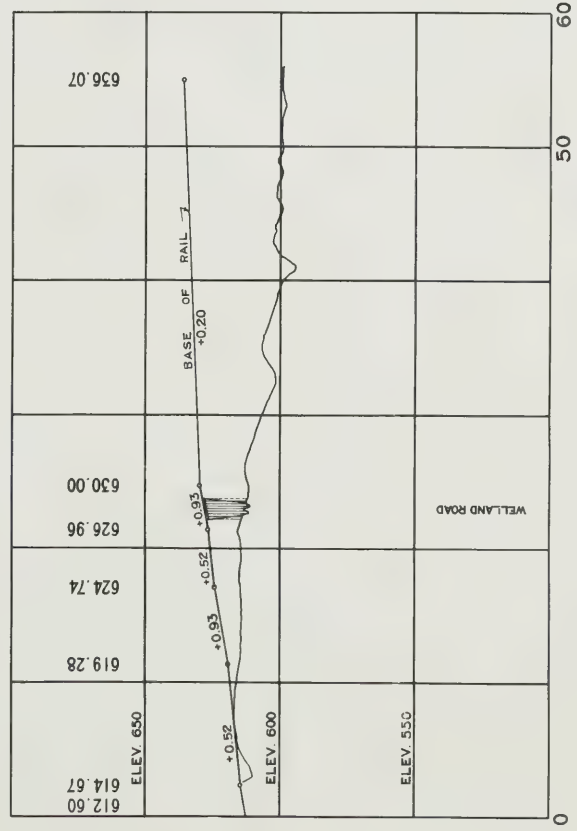
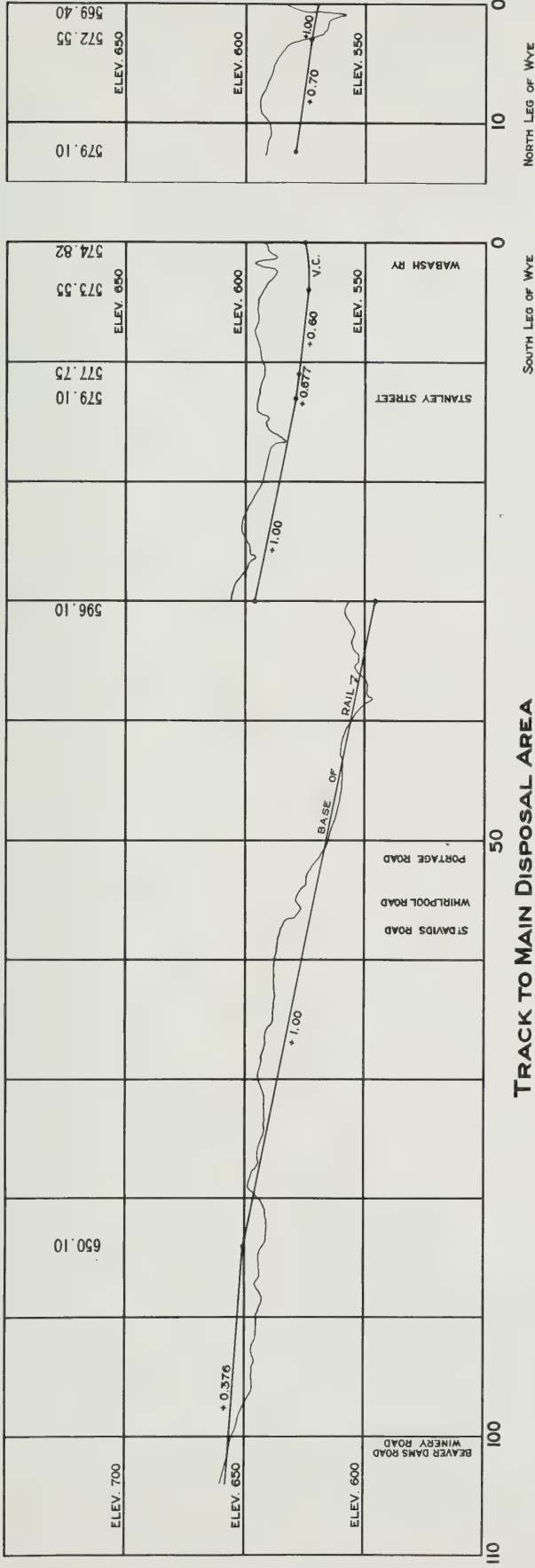
CONSTRUCTION RAILWAYS

PROFILE OF MAIN TRACKS

Toronto, Nov. 3rd., 1922. Made by *W.D.G.*, Checked by *W.F.F.*

WALTER J. FRANCIS, C.E.,
CONSULTING ENGINEER





HYDRO-ELECTRIC INQUIRY COMMISSION

W. D. GREGORY-CHAIRMAN

QUEENSTON-CHIPPAWA POWER DEVELOPMENT

CONSTRUCTION RAILWAYS PROFILE OF TRACKS

PROFILE OF TRACKS

TO THE MAIN AND THE LUNDY DISPOSAL AREAS
 Toronto. Nov. 3rd, 1922. Made by *Geo. A. L.* Checked by *W. H. L.*

Toronto. Nov. 3rd, 1922. Made by *G. A. C.* Checked by *L. H.*

WALTER J. FRANCIS, C.E.,
CONSULTING ENGINEER

| | |
|---------------------------------|---------------------|
| Rock and Dirt Trains | 236 movements |
| Material Trains | 76 movements |
| Work Trains and Switchers | 63 movements |
| Speeders | <u>30 movements</u> |
| Total for the day | 405 movements |

Historical Notes.

The survey for the construction railway commenced on November 22nd, 1916. The work on the railway construction was first confined to that portion of the system lying to the north of the Grand Trunk Railway, the crossing of which the Hydro-Electric Power Commission experienced difficulty in obtaining. The first work train service was installed on May 17th, 1917, while the construction of the railway yards began on June 1st, 1917. The railway was in constant use throughout the construction period, and the dismantling of parts of it began immediately after the water was turned into the Canal in December, 1921. The dismantling has proceeded until only a comparatively small portion of the construction tracks now remain.

Permanent Tracks.

The portion of the construction railway system lying between the Michigan Central Railroad yards at Queenston and the Power House will be left for the permanent service of the Power House. It will also serve its purpose in connection with the completion of the construction of the Power House.

Switching.

The operation at the most congested part of the system was controlled by interlocking switches with standard signal towers and apparatus. The photograph on page H-57 illustrates the control apparatus and shows also a diagram of the interlocking system.

Alignment and Gradients.

The alignment and gradients used throughout the system conform to standard railway practice as far as it could be adopted. The sharpest curves on the principal parts of the system have a radius of 365 feet, while none of the grades exceed 1 per cent. For main line construction, 85 pound rail is used.

The six photographs included as pages H-58 to H-60 hereof show typical construction of the system.

The Lay-out of the System.

The general map included herewith as page H-47 shows the plan of the district, and is intended for use as a key map to the five sheets which follow it, being pages H-48 to H-52 inclusive, and which show the detail lay-out of the system.

The profile of the main tracks is shown on page H-53 hereof, and all the bridges are indicated thereon. The succeeding page, being H-54 hereof, shows the profile of the tracks leading to the main disposal area and to the Landys Lane disposal area.

WALTER J. FRANCIS & COMPANY.

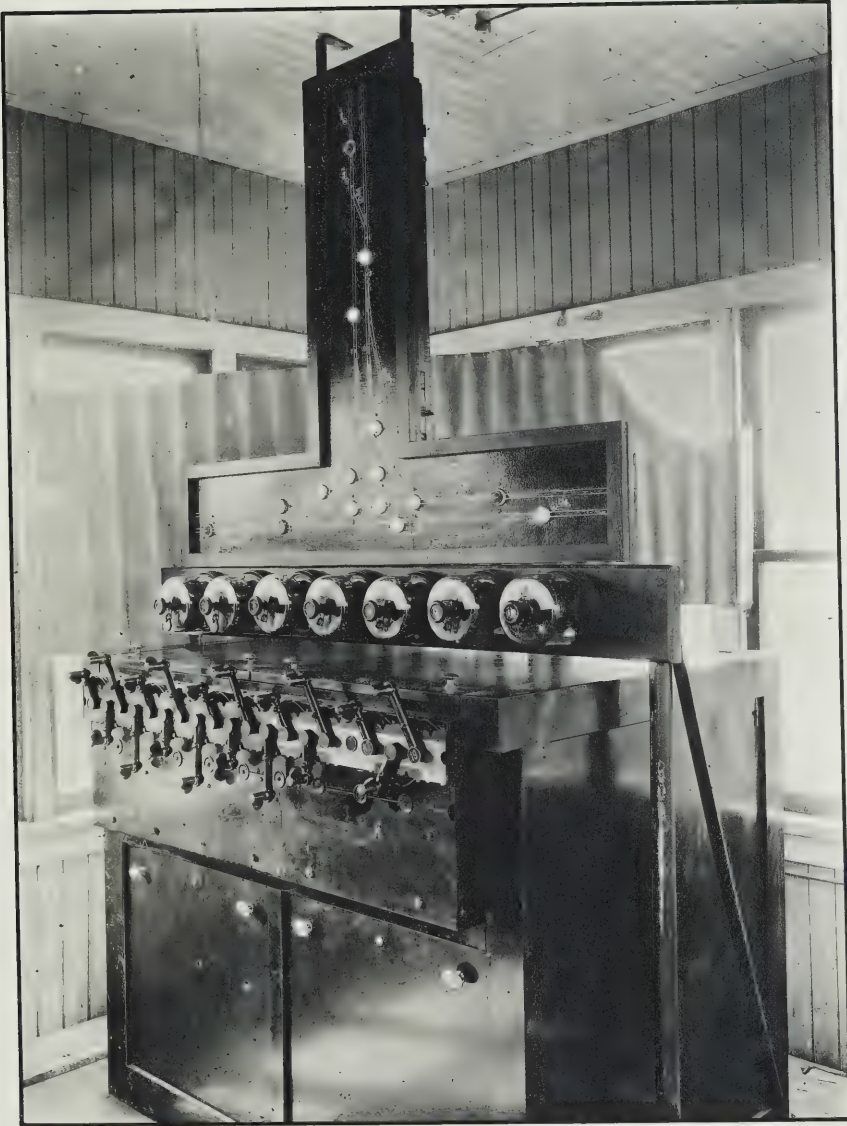
COPY FOR ENCLOSURE TO Mr. J. Allan Ross.

To face page H-57

No. H-24

Photograph showing
Interlocking Machine and Chart.

Taken August 4th, 1920.



WALTER J. FRANCIS & COMPANY.

COPY FOR ENCLOSURE TO Mr. J. Allan Ross.

To face page H-58

No. H-25

Photograph showing

Construction Railway.

looking south from Lundys Lane Crossing.

Taken December 2nd, 1920.

COPY

No. H-26

Photograph showing

Construction Railway: Loading Track Supported on Piles.

looking south from Station 72.

Taken May 3rd, 1921.



910-CANAL-76+ (Top 2)



967- Leasing track supported on Piles, S. from Sta. 72+ May 3, 11

WALTER J. FRANCIS & COMPANY.

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To face page H-59

No. H-27

Photograph showing

Power House-Queenston Railway Subgrade.

looking north from Station 18.

Taken September 5th, 1919.

COPY

No. H-28

Photograph showing

Power House-Queenston Railway: Preparation of Subgrade.

looking south

Taken August 9th, 1919.



WALTER J. FRANCIS & COMPANY.

COPY FOR ENCLOSURE TO Mr. J. Allan Ross.

To face page H-60

No. H-29

Photograph showing

Construction Railway,

looking north from Lundy Lane Detour, West Side.

Taken October 3rd, 1919.

COPY

No. H-30

Photograph showing

Plover House-Queenston Railway.

looking south from Station 13.

Taken November 7th, 1919.



The following table is a summary of the lengths of the principal tracks of the system.

Queenston-Chippawa Power Development
Construction Railway System
Summary of Length of Tracks

| Classification | Total Linear Feet |
|--|----------------------------|
| Main Tracks | 83,900 |
| Disposal Tracks: | |
| Lundys Lane | 20,550 |
| Cemetery | 2,800 |
| Principal Area | 38,800 |
| Whirlpool | 2,500 |
| Murray's Lane | 1,300 |
| Queenston | - |
| Loading Tracks - West Side | 36,400 |
| Loading Tracks - East Side | 11,200 |
| Ramp Tracks - West Side | 13,300 |
| Ramp Tracks - East Side | 3,700 |
| Rip-rap Tracks - West Side | 26,600 |
| Rip-rap Tracks - East Side | 33,600 |
| Connection with Niagara, St. Cath- arines and Toronto Railway | 400 |
| Yard Tracks - Whirlpool | 16,100 |
| Yard Tracks - G.T.R. Transfer | 7,700 |
| Yard Tracks - Forebay | 8,650 |
| Power House - Queenston Railway | 22,750 |
| Miscellaneous Tracks | 42,750 |
| | <u>373,000 linear feet</u> |

The detail of the various tracks is given in the following table:

Construction Line

| Classification | Reference Number on Plan | Lineal Feet Single Track | Lineal Feet Double Track | Total Lineal Feet | |
|---|--------------------------------|-----------------------------------|-----------------------------------|-------------------------|----------------|
| <u>Main Tracks</u> | | | | | |
| M.C.R.R. connection at Mon- trose to Sta. 42 | 1 | 3,600 | | 3,600 | |
| Sta. 42 to Sta. 443+50 | 1 | | 40,150 | <u>80,300</u> | 83,900 |
| <u>Disposal Tracks</u> | | | | | |
| Lundys Lane: | | | | | |
| Main Tracks, Sta.115 to end 30 | | | 6,900 | 13,800 | |
| Spur Tracks | 32 | 2,400 | | 2,400 | |
| Spur Tracks | 34 | 1,800 | | 1,800 | |
| Spur Tracks | 38 | 1,200 | | 1,200 | |
| Spur Tracks | 56 | 1,350 | | <u>1,350</u> | 20,550 |
| Cemetery: | | | | | |
| Main Spur, Sta.251 to end | 29 | 2,000 | | 2,000 | |
| Spur | 31 | 800 | | <u>800</u> | 2,800 |
| Principal Area, Westerly from Sta. 315: | | | | | |
| "Y" Tracks | 54 | | 2,000 | 4,000 | |
| "Y" Tracks to centre line of Beaver Dams Road ... | 56 | | 8,900 | 17,800 | |
| Spur Tracks (six) | 100 | 17,000 | | <u>17,000</u> | 38,800 |
| Whirlpool: | | | | | |
| Sta. 335 | 37 | 2,500 | | 2,500 | 2,500 |
| Sta. 372 (East Side) | 41 | 1,300 | | 1,300 | 1,300 |
| <u>Loading Tracks (West Side)</u> | | | | | |
| Sta. 64 to Sta. 322 | 8 | 25,800 | | 25,800 | |
| Sta.354 to Sta. 480 | 90 | 10,600 | | <u>10,600</u> | 36,400 |
| Carried forward | | | | | <u>186,250</u> |

Construction Line (continued)

| Classification | Reference Number on Plan | Lineal Feet Single Track | Lineal Feet Double Track | Total Lineal Feet |
|--|--------------------------------|-----------------------------------|-----------------------------------|-------------------------|
| Brought forward | | | | 186,250 |
| <u>Loading and Construction Track</u> (East Side) | | | | |
| Sta.70 to Sta.102 | 15 | 11,200 | 11,200 | 11,200 |
| <u>Ramp Tracks (West Side)</u> | | | | |
| Sta.114 to Sta.125 | 24 | 1,100 | 1,100 | |
| Sta.196 to Sta.251 | 46 | 3,600 | 3,600 | |
| Sta.250 to Sta.271 | 48 | 2,100 | 2,100 | |
| Sta.290 to Sta.309 | 50 | 1,900 | 1,900 | |
| Sta.311 to Sta.322 | 52 | 1,100 | 1,100 | |
| Sta.360 to Sta.387 | 53 | 2,700 | 2,700 | |
| Sta.367 to Sta.375 | 52 | 800 | 800 | 13,300 |
| <u>Ramp Tracks (East Side)</u> | | | | |
| Sta.110 to Sta.122 | 19 | 1,200 | 1,200 | |
| Sta.192 to Sta.207 | 21 | 2,500 | 2,500 | 3,700 |
| <u>Top of Bank, Rip-rap Tracks</u> (West Side) | | | | |
| Sta.14 to Sta.243 | 6 | 22,900 | 22,900 | |
| Sta.328 to Sta.365 | 80 | 3,700 | 3,700 | 26,600 |
| <u>Top of Bank, Rip-rap Tracks</u> (East Side) | | | | |
| Sta.46 to Sta.295 | 9 | 24,900 | 24,900 | |
| Sta.311 to Sta.322 | 35 | 1,100 | 1,100 | |
| Sta.324 to Sta.400 | 39 | 7,600 | 7,600 | 33,500 |
| <u>Connection with N.St.C. & T.R.</u> (East Side) | | | | |
| Sta.272 | 33 | 400 | 400 | 400 |
| <u>Whirlpool Yards</u> | | | | |
| Spur off M.C.R.R. | 74 | 2,000 | 2,000 | |
| Spur off Disposal Track | 58 | 2,500 | 2,500 | |
| Tracks through Building No.57 | 60 | 3,000 | 3,000 | |
| North of Building No. 120 | 72 | 1,700 | 1,700 | |
| Carried forward | | | 9,200 | 275,050 |

Construction Line (continued)

| Classification | Reference Number on Plan | Lineal Feet Single Track | Lineal Feet Double Track | Total Lineal Feet | |
|---|--------------------------------|-----------------------------------|-----------------------------------|-------------------------|---------|
| Brought forward | | | | 9,200 | 275,050 |
| <u>Whirlpool Yards (continued)</u> | | | | | |
| Through Machine Shop, Main Track | 70 | 1,350 | | 1,350 | |
| Through Machine Shop, Other Tracks | 56 | 1,200 | | 1,200 | |
| Around West Side Machine Shop .. | 63 | 2,100 | | 2,100 | |
| Around East Side Machine Shop .. | 64 | 1,650 | | 1,650 | |
| West of above | 62 | 600 | | 600 | 16,100 |
| <u>G.T.R. Transfer and Yard</u> | | | | | |
| Transfer Track | 78 | 3,400 | | 3,400 | |
| Off Transfer Track to Cement Shed | 84 | 1,800 | | 1,800 | |
| Tracks North of Transfer Track .. | 86 | 2,500 | | 2,500 | 7,700 |
| <u>Forebay Yards</u> | | | | | |
| All Tracks | 47 | 8,650 | | 8,650 | 8,650 |
| <u>Power House, -Queenston Railway</u> | | | | | |
| Main Line (Single Track) | 51 | 14,250 | | 14,250 | |
| Branch, Low Level, East of Power House | 49 | 3,350 | | 3,350 | |
| Sorting Yard | 55 | 5,150 | | 5,150 | 22,750 |
| <u>Miscellaneous Tracks</u> | | | | | |
| Sta. 20, Track to Coal Deck, West Side | 2 | 1,200 | | 1,200 | |
| Sta. 25, Crossover | 4 | 800 | | 800 | |
| Sta. 42, Crossover | 3 | 600 | | 600 | |
| Sta. 44, Crossover, Canal and Switchback | 5 | 2,700 | | 2,700 | |
| Sta. 60, Crossover Canal | 7 | 1,600 | | 1,600 | |
| Sta. 85, Crossover Canal | 11 | 800 | | 800 | |
| Sta. 35, Crossover | 10 | 800 | | 800 | |
| Sta. 85, Spur | 13 | 900 | | 900 | |
| Sta. 85, Tracks to Coal Trestle. | 12 | 1,400 | | 1,400 | |
| Sta. 95, Track to Transformer Station | 14 | 400 | | 400 | |
| Sta. 95, Passing Track, East Side | 17 | 900 | | 900 | |
| Carried forward | | | | 12,100 | 330,250 |

(banned) will not be on the

Construction Line (continued)

| Classification | Reference Number on Plan | Lineal Feet Single Track | Lineal Feet Double Track | Total Lineal Feet |
|---|--------------------------------|-----------------------------------|-----------------------------------|-------------------------|
| Brought forward | | | | 12,100 330,250 |
| Miscellaneous Tracks (continued) | | | | |
| Sta. 99, Storage Tracks, West Side | 16 | 3,200 | | 3,200 |
| Sta. 107, Double Crossover ... | 18 | 1,000 | | 1,000 |
| Sta. 112, Storage Track, West Side | 20 | 1,150 | | 1,150 |
| Sta. 115, Salting and Oiling Track | 22 | 800 | | 800 |
| Sta. 138, Crossover Canal | 28 | 2,800 | | 2,800 |
| Sta. 138, Three Wye Tracks ... | 26 | 2,500 | | 2,500 |
| Sta. 150, Sand and Stone Storage West Side | 43 | 2,500 | | 2,500 |
| Sta. 160, Passing Track, East Side | 23 | 700 | | 700 |
| Sta. 170, Passing Track, East Side | 25 | 1,000 | | 1,000 |
| Sta. 190, Crossover, West Side. | 42 | 700 | | 700 |
| Sta. 210, Crossover, West Side | 44 | 1,000 | | 1,000 |
| Sta. 211 to 262, Passing Track East Side | 27 | 5,100 | | 5,100 |
| Sta. 341, Spur, West Side | 76 | 500 | | 500 |
| Sta. 350, To Concrete Mixing Plant, West Side | 82 | 1,000 | | 1,000 |
| Sta. 390, Spur, West Side | 96 | 1,600 | | 1,600 |
| Sta. 400, Crossover, West Side | 98 | 500 | | 500 |
| Sta. 420, Rip-rap, West Side . | 43 | 1,300 | | 1,300 |
| Sta. 430, Crossover, West Side | 45 | 1,300 | | 1,300 |
| To Sand Pit, off North Bound Track to Principal Disposal Area | 102 | 2,000 | | 2,000 42,750 |
| Total Lineal Feet ... | | | | 373,000 |

Main Line Tracks.

The main line tracks consist of a double track, standard gauge, electrically operated line, marked 1 on the plans, constructed along the westerly bank of the Canal from a point near the Welland River northerly to the Forebay. These tracks were used for general construction service, for the handling of work trains, and for the distribution of material and so forth. To facilitate operation, cross-over tracks were laid at convenient points connecting the northbound and southbound tracks.

Power House - Queenston Railway.

COPY

The part of the system known as the Power House - Queenston Railway, at the general level of the operating floor of the Power House, is a single track, standard gauge, steam operated line, denoted by the figure 51 on the plans. It commences at the Power House, skirting the edge of the Niagara River to Queenston and continues westerly to a junction with the Michigan Central Railroad, Niagara Branch, to the south of the Village of Queenston. This part of the system is indirectly connected with that of the upper elevation of the works. At a point about 2,000 feet northerly from the Power House, a spur was constructed southerly, past the face of this structure with a tail track and switch returning to the southerly face of the building. Spoil from the Power House excavation was carried over this track to a disposal area at Queenston, structural steel and other material with the exception of concrete, for use in the construction of the building, and later the permanent equipment of the plant was brought to the

site over this track.

The track will be retained as a permanent connection with the Michigan Central Railroad for the Power House service.

The tail track now enters the southerly end of the Power House, through a temporary doorway, the sill of which is at Elevation 284, being the floor elevation at the base of the service units. It is the intention when the Power House will have been completed, to form a doorway at the northerly end of the Power House with the sill at Elevation 297.25 on the main operating floor, and to use this entrance for the railway siding in order to obviate the possibility of difficulty with the lower entrance in the event of a rise in the tail water as a result of an ice jam.

COPY

At a point about 700 feet northerly from the boat wharf of the Canada Steamship Lines at Queenston, the International Railway Company forms a junction with the Power House - Queenston Railway, and an agreement covers their use of this track for access to the wharf. This arrangement is in lieu of a part of the original line now abandoned, the right-of-way forming a part of the Queenston disposal area previously mentioned.

Transfer Connections with Other Railways.

As previously noted, the Power House - Queenston branch has a transfer with the Michigan Central Railroad near Queenston. There are four other transfer connections with other railways as follows: to the Michigan Central Railroad near Montrose by a single track on the double track construction railway already referred to, approximately 3,300 feet long; to the Niagara branch of the

Dear Mr. [Name]

I am pleased to hear that you are interested in our [Product/Service].

Our [Product/Service] is designed to provide you with [Benefit].

The [Product/Service] is available in [Location/Region].

I would be happy to provide you with more information.

Please contact me at [Phone Number] or [Email Address].

I am sure you will find our [Product/Service] to be of great value.

Very truly yours,

[Signature]

[Name]

COPY

cc: [Name]

I am sure you will find our [Product/Service] to be of great value.

Very truly yours,

[Signature]

[Name]

I am sure you will find our [Product/Service] to be of great value.

Very truly yours,

[Signature]

[Name]

I am sure you will find our [Product/Service] to be of great value.

Very truly yours,

[Signature]

Michigan Central Railroad at the Whirlpool yards there is also a connection indicated by the numeral 74 on the plans; to the Grand Trunk Railway at Station 360 on the canal chainage a connection is made with a track from the main line construction track denoted by the number 78 on the plans; with the Niagara, St. Catharines and Toronto Railway by a connection at Station 272 from the rip-rap track at the east bank of the Canal denoted by the numeral 33.

Tracks to Disposal Areas.

A double track, electrically operated line, denoted by the numeral 30 on the plans, branches from the main construction tracks at Station 115 and continues in a westerly direction to and through the Lundys Lane disposal area about one and one-third miles. Four tracks were carried over this area on temporary unloading trestles from which the spoil was distributed. Trolley wires were supported on temporary standards of frame construction shifted when necessary.

A spur about one-half mile in length, denoted by the numeral 29, extending easterly, branches from the track at the top of the east bank of the Canal at Station 251 for the cemetery disposal area. Off this spur there is a branch, denoted by the numeral 31, 800 feet in length.

Access to the main disposal area, situated about one and three-quarter miles north-westerly from Station 315, is obtained over an electrically operated double track, denoted by the numeral 51, branching from the main tracks through the north and south tracks on a "Y" at Stations 322 and 310 respectively, and terminating in six spur tracks, denoted by the numeral 100, carried over the

1825

My dear friend, I have just received your letter of the 10th inst. and am glad to hear from you. I am well and hope these few lines will find you the same. I have been thinking much of late of the state of the world and the progress of the cause of the oppressed. I feel that we are doing much, but I feel also that we are doing but little. I feel that we are doing much, but I feel also that we are doing but little. I feel that we are doing much, but I feel also that we are doing but little.

Yours truly, Wm. Lloyd Garrison

I have been thinking much of late of the state of the world and the progress of the cause of the oppressed. I feel that we are doing much, but I feel also that we are doing but little. I feel that we are doing much, but I feel also that we are doing but little. I feel that we are doing much, but I feel also that we are doing but little. I feel that we are doing much, but I feel also that we are doing but little.

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area on temporary unloading trestles. The trolley wires were supported as in the case of the Landys Lane disposal area previously referred to.

The single track line, denoted by the numeral 37, was constructed to encircle an area lying south-easterly from the canal site at Station 330 known as the Whirlpool disposal area or Bowman's Gully.

A single track spur denoted by the numeral 41, 1,300 feet in length, was constructed in a south-easterly direction for the disposal of spoil in the Murray's Lane disposal area.

Track to Sand Pit.

COPY

From the west bound track serving the main disposal area about one and one-half miles from its junction with the main construction track, a spur track, denoted by the numeral 132, extends in an easterly direction about 2,000 feet to a sand pit and hopper situated in Lot 25, County of Stamford.

Ramp and Loading Tracks.

For handling the rock excavation from the shovel dippers, a loading track denoted by the numeral 8, was constructed at the westerly edge of the Canal along the 10-foot berm of the natural rock surface. This line was electrically operated and began at Station 70 of the canal chainage near the northerly end of the earth section continuing to Station 322 near the southerly end of the Whirlpool section, beginning again at Station 354 at the northerly end of the section and continuing to the Forebay. At convenient points ramp tracks

constructed on one per cent. maximum grade were built to connect the loading track with the double track main line above. The ramp tracks were located having in mind the conformation of the natural rock surface giving the least possible length of ramp with a one per cent. grade. The rock spoil was loaded directly into the cars of the dirt trains standing on the loading track. The dirt trains were moved car by car to suit the convenience of the shovels, and when fully loaded were hauled up the ramps to the double track main line and thence to the disposal area.

Beginning at Station 70, near the northerly end of the earth section, a track denoted by the numeral 15 was located on the 10-foot berm of the easterly side of the Canal and continued northerly about two miles, thence up a one per cent. ramp to a junction at Station 207 with the general service track at the top of the bank.

At Station 122 a ramp 1,200 feet in length also provided access to this track from the general service track. This track was used to a great extent during the concrete construction work of the canal floor and lining.

Rip-rap and Loading Tracks.

Extending along the top of the bank and both sides of the Canal, tracks were built primarily for loading purposes, and were also used for unloading spoil from the rock section to be used as rip-rap. It was found necessary generally to follow up the shovels closely with the rip-rap deposit. As a convenience, these tracks were popularly known as the "rip-rap tracks". The rip-rap tracks on the westerly bank are shown on the plan by the numerals

6 and 80, while those on the easterly bank are numbered 9, 35 and 39.

Yard Tracks.

The Whirlpool yards were the principal yards used during construction. They were located on the westerly side of the Canal opposite Station 325 in part of Lots 42 to 57, County of Stamford, and lying between the main track leading to the main disposal area and the tracks of the Michigan Central Railroad. There were entrances to the yard from the disposal area tracks and from the Michigan Central Railroad tracks. In the Whirlpool yards were located the locomotive sheds, car repair shop, machine shop, main storehouse, miscellaneous storehouses and other buildings. The tracks serving the several facilities are indicated on the plan by the following numbers: 58, 60, 62, 64, 66, 68, 70, 72 and 74, track 58 being the entrance to the yard from the disposal area tracks, and track 74 entering the yard from the Michigan Central Railroad.

From the track indicated by the numeral 78, being the connection with the Grand Trunk Railway at Station 355 in the district of the Whirlpool yards, there are tracks, denoted by the numeral 84, serving two large cement storage sheds. An additional track, denoted by the numeral 86, branching from the south-bound main construction track at Station 360, parallel to and about 200 feet northerly from the transfer track, serves three cement storage sheds.

The Forebay yards are located immediately to the north of the Forebay and form the northerly terminus of the double track main system. In these

yards are located the primary and secondary crushers, the stone screen and bins, the sand storage and mixing plant conveyors, a cement shed, a storage building and a machine shop. There were also large areas reserved for the storage of one-inch and two-inch crushed stone. The tracks serving the various facilities are indicated on the plan by the reference numeral 47.

A sorting yard was established at the junction of the Power House-Queenston Railway with the Michigan Central Railroad, Niagara branch, and storage houses were built for materials to be used in the construction of the Power House. A travelling derrick was also erected at this point for unloading and transferring the heavy machinery for the Power House. The several tracks serving the storerooms and the derrick are indicated on the plan by the reference number 55.

Canal Crossings.

Branching in a south-easterly direction from the north-bound main construction track at Station 49, a track denoted by the numeral 5 was constructed, crossing over the canal site at an angle of 62 degrees and extending a distance of 2,500 feet. From this track a switch connected with the track emerging into the rip-rap track along the easterly bank of the Canal. Two other crossings were made, one at Station 60 and the other at Station 85, connecting the rip-rap tracks on the east and west banks of the Canal. All three crossings were subsequently removed to permit of the operation of the suction dredge. In lieu of these three crossings a more permanent cross-over was constructed at Station 138, shown on the plan by the reference

number 28. This was a right angle crossing carried over the Canal on a steel plate girder span and connecting with the northbound main construction track by "Y's", denoted by the numeral 36, to the north and to the south. At the east side of the Canal a "Y" to the north connected with the rip-rap track at the top of the bank.

At Station 398 the track shown on the plan by the reference number 39 was carried over the Canal to form a junction with the track denoted by the numeral 90 on the westerly side of the Canal.

Miscellaneous Tracks.

COPY

In addition to the foregoing tracks there were many sidings and cross-over tracks built for specific purposes, reference to which will be found in the table giving the length of track in the system.

Equipment.

The equipment of the railway system consisted generally speaking of twenty-four electric locomotives, twenty-two steam locomotives, three hundred and nineteen dump cars, and about fifty other cars together with cranes and other miscellaneous rolling stock. The fourteen photographs shown on pages H-74 to H-80 show clearly the type of equipment used. Equipment was purchased as the needs of the work asserted themselves, the first important order being placed on March 28th, 1917.

WALTER J. FRANCIS & COMPANY.

COPY FOR ENCLOSURE TO Mr. J. Allan Ross.

To face page H-74

No. H-31

Photograph showing

Typical 40-ton Steam Locomotive.

Taken November 7th, 1919.

COPY

No. H-32

Photograph showing

Typical Saddle Tank Locomotive.

Taken October 6th, 1920.



WALTER J. FRANCIS & COMPANY.

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To face page H-75

No. H-33

Photograph showing

Typical Electric Locomotive.

Taken November 6th, 1919.

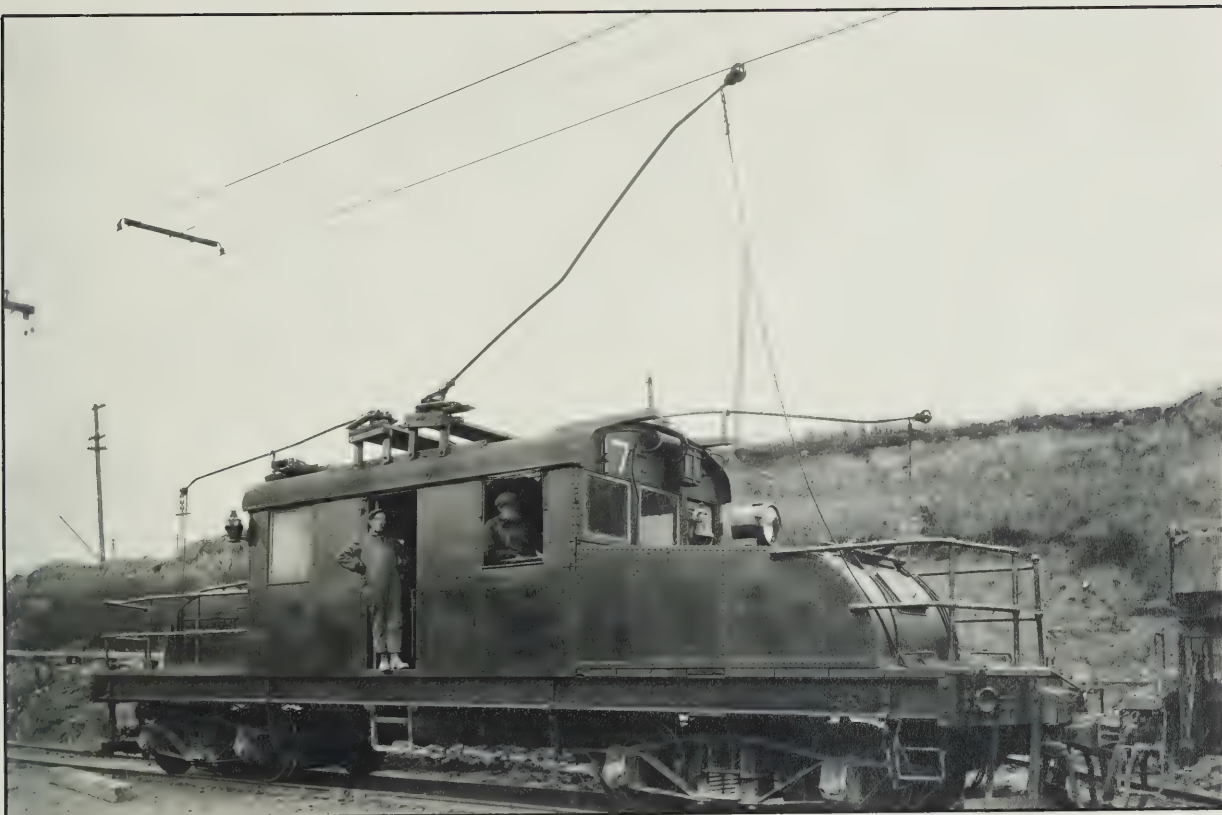
COPY

No. H-34

Photograph showing

Typical Electric Locomotive.

Taken November 7th, 1919.



WALTER J. FRANCIS & COMPANY.

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To face page H-76

No. H-35

Photograph showing

Typical Electric Locomotive.

Taken June 3rd, 1919.

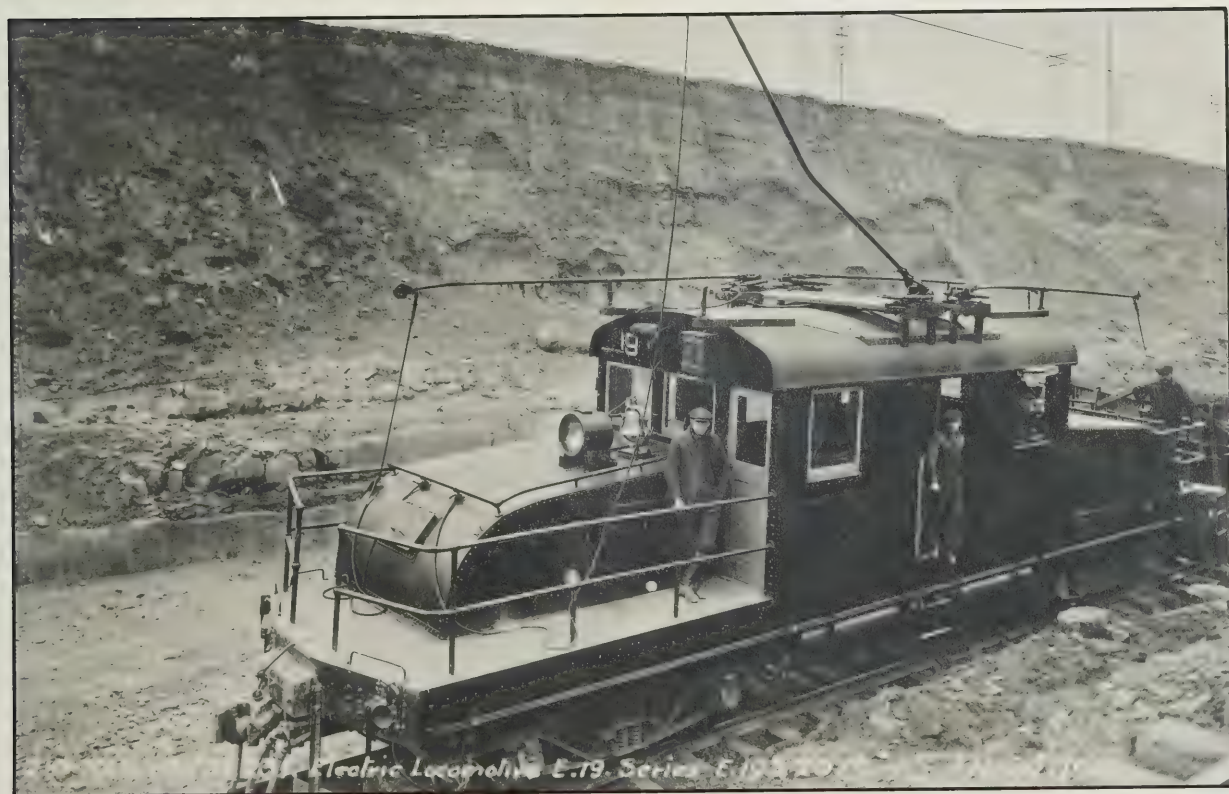
C O P Y

No. H-36

Photograph showing

Typical Electric Locomotive.

Taken November 7th, 1919.



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To face page H-77

No. H-37

Photograph showing

Under Side of Typical Standard Steel 20-yard Dump Car.

Taken March 7th, 1919.

COPY

No. H-38

Photograph showing

Standard Steel 20-yard Dump Car.

Taken November 6th, 1922.



WALTER J. FRANCIS & COMPANY.

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To face page H-70

No. H-39

Photograph showing

Dirt Train Loaded with Earth.

Taken February 6th, 1919.

COPY

No. H-40

Photograph showing

Dirt Train Being Loaded by Shovel No. 1.

Taken August 7th, 1918.

WALTER J. FRANCIS & COMPANY.

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To face page H-79

No. H-41

Photograph showing
75-ton Locomotive Crane.

Taken November 7th, 1919.

COPY

No. H-42

Photograph showing
20-ton Locomotive Crane.

Taken November 8th, 1919.



Wm. H. Brown & Co.
New York, N.Y.

1890



COPY



WALTER J. FRANCIS & COMPANY.

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, To face page H-80

No. H-43

Photograph showing

Snowplough.

Taken November 7th, 1919.

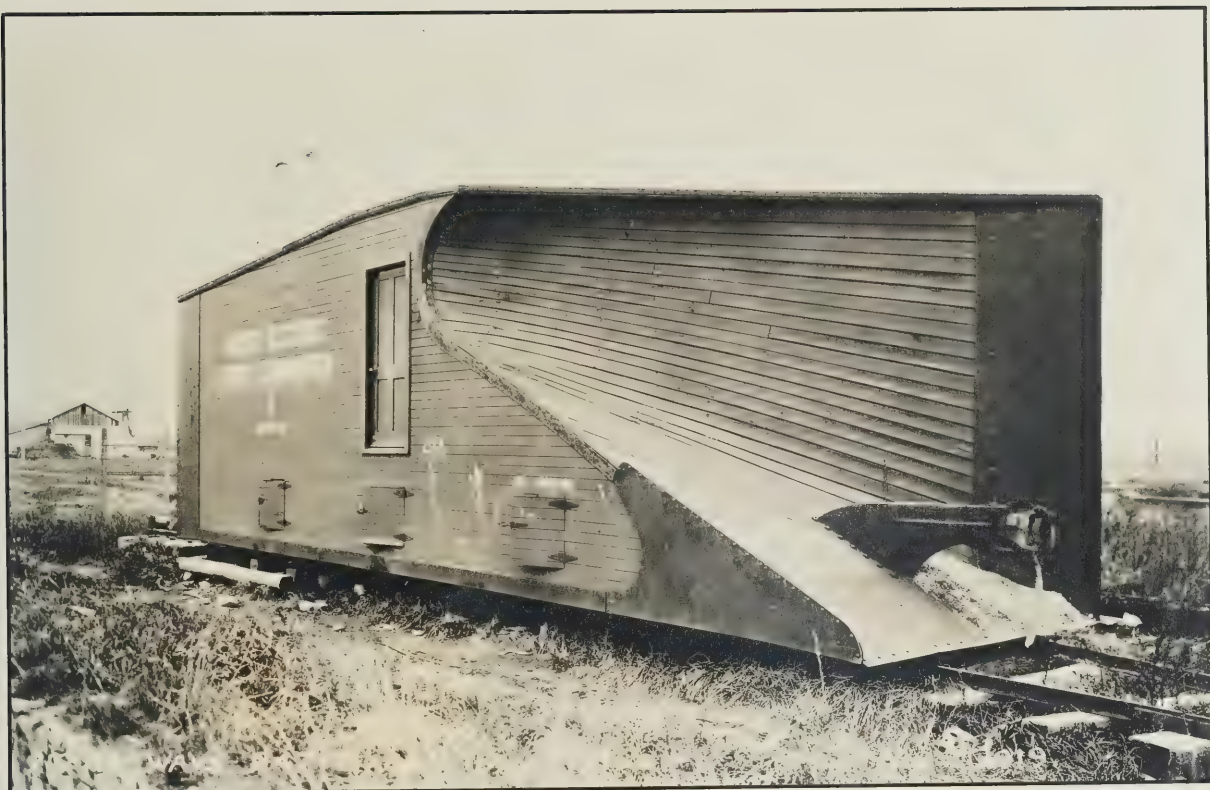
COPY

No. H-44

Photograph showing

Motor-driven Concrete Car.

Taken May 6th, 1921.



In addition to the rolling stock there were one coal dock, one coal trestle, one locomotive shed, one car repair shop and miscellaneous storage sheds.

The following is a list of the principal items of railway equipment:

| <u>Number</u> | <u>Description</u> |
|---------------|----------------------|
| 24 | Electric Locomotives |
| 22 | Steam Locomotives |
| 319 | Dump Cars |
| 26 | Flat Cars |
| 16 | Box Cars |
| 4 | Gondola Cars |
| 3 | Passenger Coaches |
| 3 | Trolley Cars |
| 14 | Push Cars |
| 4 | Hand Cars |
| 11 | Gasoline Speeders |
| 1 | Concrete Mixer |
| 1 | Snowplough |
| 1 | Wrecking Crane |
| 7 | Railway Cranes |

Machine Shop.

The machine shop, or more correctly the repair shop, was located at the Whirlpool yards. In addition to its capacity for making the usual repairs to the rolling stock, the shop was also equipped with machines, forges and so forth to enable emergency repairs to be made to practically every part of the construction plant.

Maintenance and Operation.

The system was laid out by the field engineers, and constructed under

[illegible]

The following is a list of the principal items of railway equipment:

the direction of the Superintendent of Railway Construction and Maintenance. The organization of the Railway Superintendent's department has already been set forth in Chapter F, Organization. The operation and maintenance, as well as the subsequent removal of the trackage also came under the jurisdiction of the same officer.

The operation was handled after the manner of standard railway practice. The "Train Sheets", already referred to in the opening paragraph of this description of the Construction Railway, were in a wealth of detail, giving the engine number, the description of the train, class of loading, the time of passing the principal stations and much other pertinent information.

COPY

DISPOSAL AREAS.

General.

There were in all sixteen disposal areas in connection with the construction work of the Queenston-Chippawa Power Development. These areas are shown on the topographical map included herewith as page H-83 and in greater detail on the succeeding page H-84 on the map showing location of disposal areas.

Five of the areas, being those denoted by the letters L, M, N, O, and P, were used for the excavation of the Canal. The areas marked A, B, C, D, E, F, G, H, J, K and K2 were used for disposal of spoil from the Intake and the Welland River, while the area marked Q received the spoil from the site of the Power House, and will be referred to in the third part of this Chapter.

The Board of Directors of the Corporation has authorized the management to execute all such contracts and agreements as may be necessary for the proper conduct of the business of the Corporation, and to do all such other acts and things as may be required for the same.

The same officers and directors as were in office at the time of the organization of the Corporation shall continue to hold office until their successors are chosen.

The Corporation was organized under the laws of the State of New York, and its principal office is located at 100 Wall Street, New York, N. Y.

The "Trust Company" of the Corporation is authorized to do all such business as may be required for the proper conduct of the business of the Corporation, and to do all such other acts and things as may be required for the same.

COPY

There is no other copy of this document in the possession of the Corporation.

The Board of Directors of the Corporation has authorized the management to execute all such contracts and agreements as may be necessary for the proper conduct of the business of the Corporation, and to do all such other acts and things as may be required for the same.

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Scale of Miles

Contour Interval 25 Feet

INDEX TO DISPOSAL AREAS

- | | | |
|----------------------------------|--|-------------------------|
| (A) NAVY ISLAND | (G) MONTROSE | (L) LUNDYS LANE |
| (B) INTAKE COFFERDAM | (H) WELLAND RIVER, WEST OF MONTROSE HIGHWAY BRIDGE | (M) CEMETERY |
| (C) NIAGARA RIVER | (J) BURGESS' | (N) WHIRLPOOL |
| (D) LIDGERWOOD | (K) ZIELSKI | (O) MURRAY'S LANE |
| (E) DE WITT | (K) ZIELSKI | (P) ST. DAVID'S OR MAIN |
| (F) WELLAND RIVER EAST OF M.C.R. | (Q) QUEENSTON | |

MILES FROM JUNCTION OF CANAL AND WELLAND RIVER SHOWN THUS:— (4)

Based on Department of Militia and Defence Topographical Map

HYDRO-ELECTRIC INQUIRY COMMISSION

W. D. GREGORY—CHAIRMAN

QUEENSTON-CHIPPAWA POWER DEVELOPMENT

MAP SHOWING LOCATION OF DISPOSAL AREAS

Toronto, Oct. 26th 1922 Made by *W.D.* Checked by *L.F.F.*

WALTER J. FRANCIS, C.E.,
CONSULTING ENGINEER



| MILES FROM JUNCTION OF CANAL AND WELAND RIVER SHOWN THUS (4) | | | DISPOSAL AREAS SHOWN THUS (A) | | |
|--|---------------------------|-----------------------------|-------------------------------|------------------------|----------------------------|
| DISPOSAL AREA | REMARKS | CUB. YDS. DISPOSED EARTH | ROCK | DISPOSAL AREA | REMARKS |
| (A) NAVY ISLAND | BOONE DREDGE | 34,620 | | (J) BURGESS' | CYCLONE & NIAGARA DREDGES |
| (B) INTAKE OFFERDAM | | 195,087 | | (K) ZIELSKI | AS PLANNED FOR 1922 DREDGE |
| (C) NIAGARA RIVER | BOONE & CYCLONE DREDGES | 764,935 | | (L) LUNDY'S LANE | |
| (D) LUDERWOOD | | 737,662 | | (M) CEMETERY | |
| (E) DE WITT | CYCLONE & NIAGARA DREDGES | 465,674 | | (N) WHIRLPOOL | |
| (F) WELAND RIVER EAST OF M.C.R. | | 39,324 | | (O) MURRAY'S LANE | |
| (G) MONTROSE | | 271,191 | 9,206 | (P) ST. DAVIDS OR MAIN | |
| (H) WELAND RIVER WEST OF | CYCLONE DREDGE | 694,133 | | (Q) QUEENSTON | POWER HOUSE EXCAVATION |
| (I) MONTROSE HIGHWAY BRIDGE | | | | | |

HYDRO-ELECTRIC INQUIRY COMMISSION
W. D. GREGORY - CHAIRMAN
QUEENSTON-CHIPPAWA POWER DEVELOPMENT
MAP SHOWING LOCATION
OF
DISPOSAL AREAS
Toronto, Oct. 26th, 1922 Made by *W.D.G.* Checked by *L.L.H.*
WALTER J. FRANCIS, C.E.,
CONSULTING ENGINEER



The area denoted K2 on the topographical map was projected as shown by the dotted line outside of the area K, but was not used.

The names and designating marks of the disposal areas used for the Canal excavation, together with the quantities deposited therein, are as follows:

| <u>Disposal Area</u> | <u>Cubic Yards Deposited</u> | |
|-------------------------------|------------------------------|-------------|
| | <u>Earth</u> | <u>Rock</u> |
| (L) Landys Lane | 2,477,231 | 1,317,972 |
| (M) Cemetery | 426,675 | - |
| (N) Whirlpool | 1,200,417 | 503,924 |
| (O) Murray's Lane | 200,000 | - |
| (P) St. David's or Main | 4,967,546 | 1,145,616 |

The disposal area at Queenston marked Q took 25,600 cubic yards of earth and 352,432 cubic yards of rock.

Landys Lane Disposal Area.

Landys Lane disposal area formed part of Lots 163 - 170 of the Township of Stamford. Four tracks were carried over this area on temporary trestles from which spoil was distributed. Speaking generally, the landys Lane disposal area received the spoil from the southerly side of the slope of land which is crossed by the Canal near the public highway of the same name. The natural surface of the site varies from Elevation 600 to 625 and is the lowest available land in proximity to the Canal. The natural

surface at the crossing of the Canal with Lundys Lane is at Elevation 665, and the bottom of the Canal at the same point is Elevation 520.

A view of Lundys Lane disposal area is given by photograph No. H-48, being the lower picture on page H-88 hereof. The upper picture on page H-89 hereof, being photograph No. H-49, shows a train on the Lundys Lane disposal area.

Cemetery Disposal Area.

The Cemetery disposal area lies in the southeast corner of Lot 71 in the County of Stamford. In it there were deposited 426,675 cubic yards of earth, carefully levelled, and given in lieu of Cemetery property immediately to the north used for construction purposes.

Whirlpool Disposal Area.

The Whirlpool disposal area served the double purpose of disposal and permanent construction. It formed the floor and the embankments of the canal crossing over the Bowman's Gully depression. In it were placed 1,200,417 cubic yards of earth and 503,924 cubic yards of rock.

A view of the Whirlpool disposal area is given by photograph No. H-47, being the upper picture on page H-88 hereof. A second picture is included herewith as photograph No. H-46, being on page H-87 hereof.

Murray's Lane Disposal Area.

The Murray's Lane disposal area was opened as an emergency disposal, and

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To face page H-87

No. H-45

Photograph showing
General View of Neenah Disposal Area.
looking north.

Taken May 6th, 1920.

COPY

No. H-46

Photograph showing
Whirlpool Disposal Area.
looking southerly.

Taken September 6th, 1918.



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COPY FOR ENCLOSURE TO Mr. J. Allen Ross.

To face page H-88

No. H-47

Photograph showing

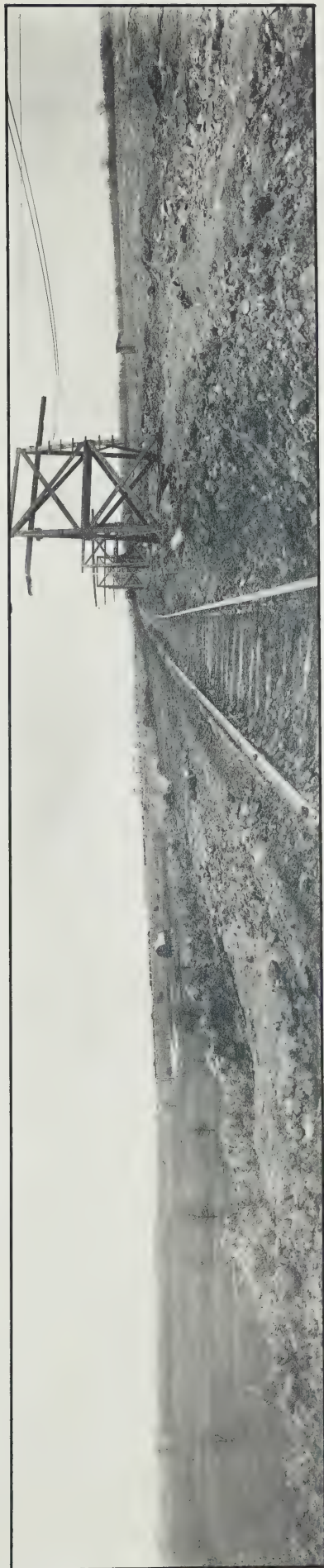
Whirlpool Disposal Area.

COPY

No. H-48

Photograph showing

Lundys Lane Disposal Area.



to show page 100

Copy for Enclosure to Mr. J. Allen Jones.

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COPY



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To face page H-89

No. H-49

Photograph showing

Dirt Train on Lundys Lane Disposal Area.

Taken October 3rd, 1918.

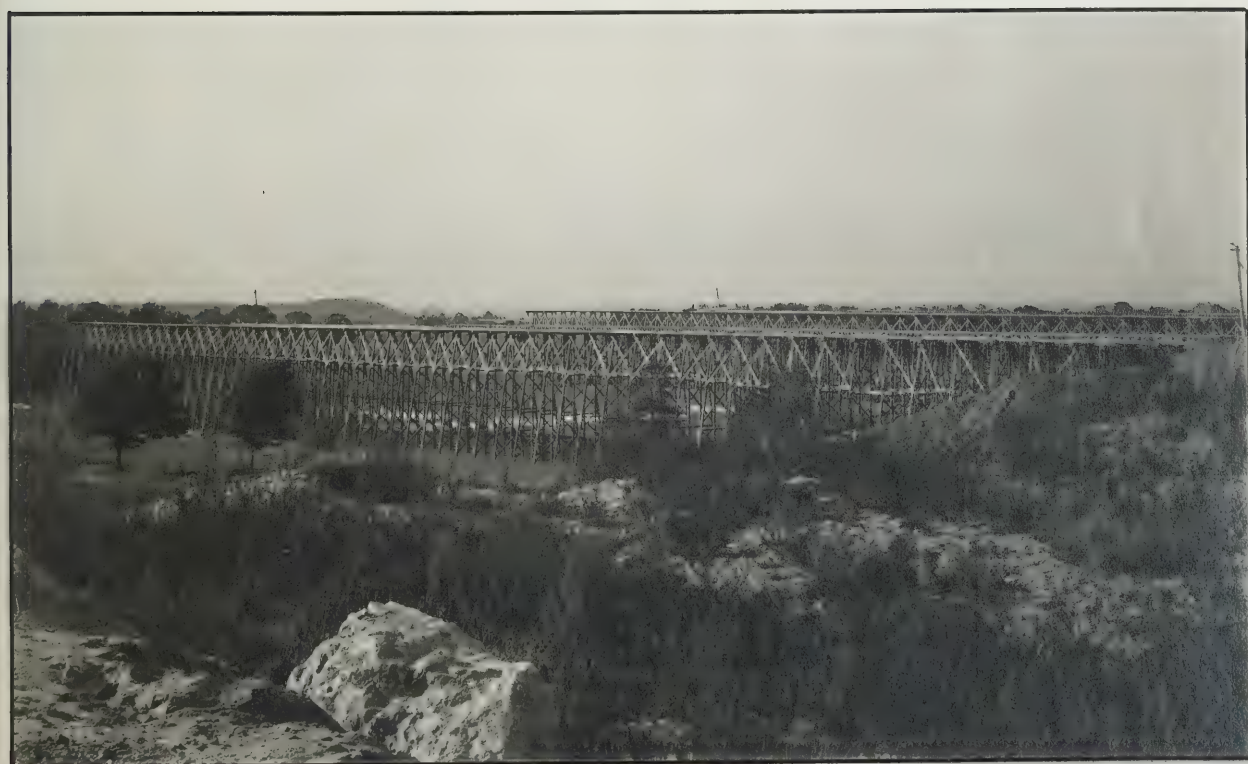
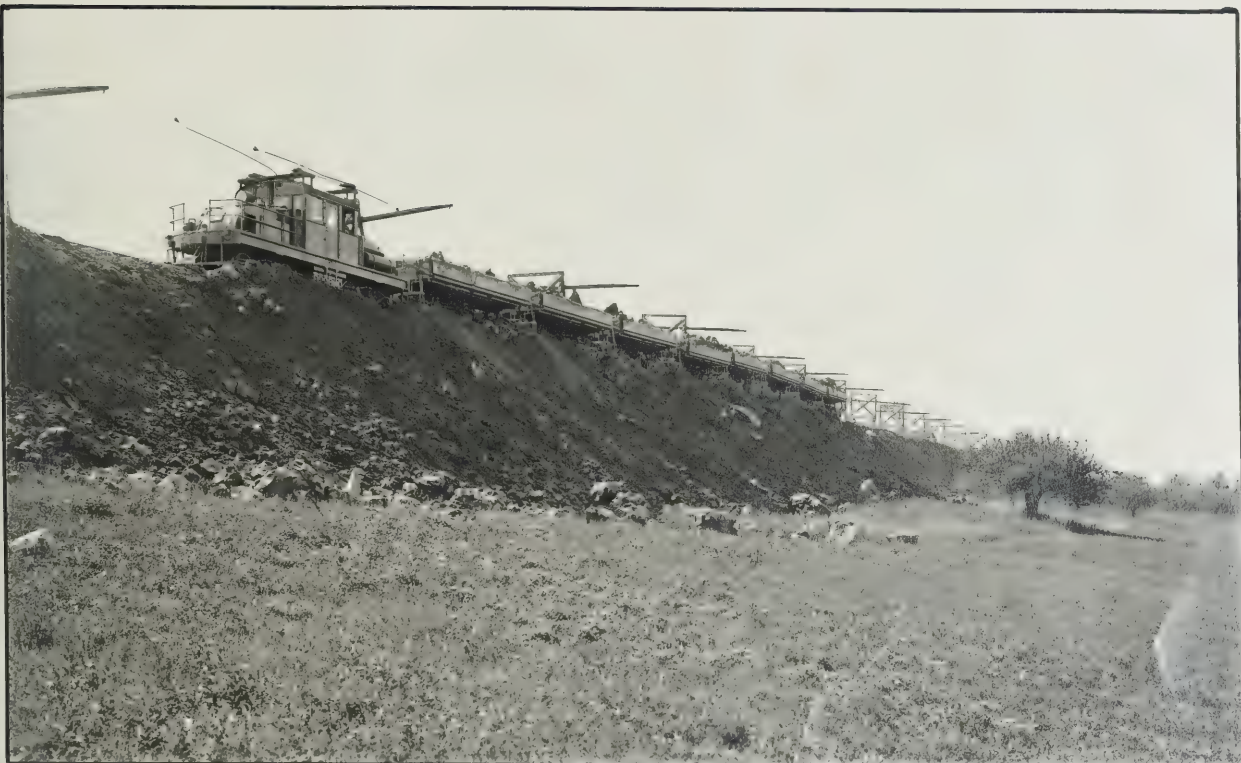
COPY

No. H-50

Photograph showing

Trestle Work on Main Disposal Area.

Taken October 7th, 1920.



200,000 cubic yards of earth were deposited therein. The Whirlpool disposal area had been filled by the middle of January, 1919. Negotiations for the proposed crossing of the Grand Trunk Railway main line tracks were opened and continued for nineteen months, the crossing being finally obtained on February 20th, 1919. During the six weeks between the two above-mentioned dates, the Murray's Lane area was used.

St. David's or Main Disposal.

The St. David's or Main disposal area consisted of Lot 15 and part of Lots 626 and 14 in the County of Stamford and is located at the crest of the escarpment. The main tracks leading to it terminated in six spur tracks carried over the area on temporary unloading trestles. It received 4,967,546 cubic yards of earth and 1,146,616 cubic yards of rock. The general surface of the land lying between the main disposal area and the Canal is about Elevation 625.

A view of the Main disposal area and some of the trestlework thereon is given by photograph No. H-50, being the lower picture on page H-89 hereof.

Queenston Disposal Area.

The material from the Power House excavation, amounting to 25,600 cubic yards of earth and 352,433 cubic yards of rock, was deposited in the depression along the water's edge of the Niagara River at the place marked "Q" on the plans. Special tracks were laid over the area from which the material was unloaded and distributed.

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WALTER J. FRANCIS & COMPANY.

COPY FOR ENCLOSURE TO Mr. J. Allan Ross.

(H-91)

A view of the Queenston disposal area is given by photograph No. H-45,
on page H-37 hereof.

Walter J. Francis

Consulting Engineer.

Toronto, March 5th, 1925.

COPY

